## SYNTHETIC AVIATION TURBINE OIL

NATO CODE 0-156 - MIL-PRF-23699 F Class STD - DCSEA 299/A DEF STAN 91-101 Iss.3, Amd. 1 - OX-27 / OX-28

## SAE AS5780 Class SPC

## DESCRIPTION

TURBONYCOIL 600 is a lubricating oil with a viscosity of 5 cSt at 100°C. It is based on high thermal stable polyol esters, fortified with carefully selected anti-oxidant, anti-wear and anti-corrosion additives.

TURBONYCOIL 600 features a much lower volatility at high temperature and a higher flash point than oils from competition. It possesses excellent resistance to foaming and demonstrates superior lubricity.



## **APPLICATIONS**

- Turbine oil (power plant, APU, starter, IDG, ...) for aircraft and helicopters
- Helicopter systems

- Leak testing
- Test bench
- Ground gas turbine (aeroderivative)
- Off-shore installation

TURBONYCOIL 600 is designed for use in gas turbine engines in military and civil aircrafts as well as in stationary industrial applications.

TURBONYCOIL 600 is approved by all major engine manufacturers (General Electric, Pratt and Whitney, Allison, Rolls-Royce, Allied Signal, Snecma, Klimov, Turbomeca, PZL-Rzeszow) for use in more than 40 different military engines powering a wide range of combat, transport or surveillance aircrafts or helicopters.

TURBONYCOIL 600 is also approved for use on the following civil and military engines, propellers, APU and IDG:

CFM International

International Aero

General Electric

HoneywellKlimov

Motor SichPerm Motor

Pratt & Whitney
 Pratt & Whitney Car

Pratt & Whitney Canada
Rolls Royce / Allison

CFM56-2, -3, -5A, -5B, -5C and -7, LEAP-series (ongoing) V 2500 series

CF34 -3 to -10, CF6-80 (ongoing), F-404-GE-400, F110-GE-129, T700-GE-701C, CT7-9C, T58

APU 85, 131-9, 331 models TV-3-17

D-436 PS 90, PS 90A PW1100G (ongoing),

PT6A, PT6C, PT6T (ongoing), PW 100 family, PW 300 family, PW 600 family, PW 800 (ongoing)

RB211, BR715, AE3007, Allison 501K, Allison 250, T56,

F-405-RR-401, EJ200, AE 2100 (ongoing), Adour Mk's 804, 804E, 811, 815, 861, 871, Pegasus,

All Mk's, Viper Mk 301, Mk's 22-1, 526, 632-43, Orpheus Mk 80302, 803D-11, Gem Mk's 202, 204, 205, 1004, ...

Snecma M53, M88, Silvercrest...

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- Turbomeca
- All models Artouste, Astazou, Bastan, Arriel, Arrius, Makila, Larzac, Turmo, TM 319, TM 333, RTM 322, MTR 390
- Ratier Figeac / GE-Dowty Propellers
- UTAS/Hamilton Sundstrand All IDG models

TURBONYCOIL 600 is also approved for use on the following stationary industrial gas turbines:

- General Electric
- all models (LM 2500, LM 6000, LMS 100,...)
- Rolls-Royce / Allison

Avon, RB211, Allison 501K, Olympus, Tyne, Spey, ...

Turbonycoil 600 has logged over 30 million hours of operation since 1985.

Characteristic	Unit	Typical Result	Limit *	Test method
- Kinematic viscosity @ 100℃ 40℃ - 40℃	mm²/s	5.03 25.01 9171	4.90 - 5.40 min. 23.0 max. 13000	ASTM D 445
- Density @ 20℃	kg/m³	0.993	-	ASTM D 4052
- Stability 72 h @ - 40℃, viscosity change	%	1.0	max. +/- 6	ASTM D 2532
- Flash point, COC	C	269	min. 246	ASTM D 92
- Pour point	C	- 57	max 54	ASTM D 97
- Acid number	mg KOH/g	0.2	max. 1.00	SAE-ARP-5088
- Particles contamination according to NAS 1638	Class	5	max. 6	FED-STD-791- 3012
- Evaporation loss 6 h 30 at 204°Cn	%w	3.4	max. 10.0	ASTM D 972
- Foaming characteristics Foam volume @ 24°C after 5 minutes aeration 1 minute settling @ 94°C 5 minutes aeration 1 minute settling @ 24°C after 94°C 5 minutes aeration	ml	9 0 5 0	max. 25 0 max. 25 0	ASTM D 892
1 minute settling - Thermal stability and corrosivity 96 h @ 274℃ Viscosity change at 40℃ Acid number change Steel weight change	% mg KOH/g mg/cm²	1.1 1.3 0.1	max. +/- 5.0 max. 6.00 max. +/- 4.00	FED-STD-791- 3411
- Sediments, filtered through 1.2 micron	mg/dm³	0.3	max. 10.0	FED-STD-791- 3010
- Corrosion and oxidative stability 72 h @ 204℃  Acid number change Viscosity change at 40℃ Steel weight change Silver weight change Aluminium weight change Magnesium weight change Copper weight change Sludge content through 10 microns	mg KOH/g % mg/cm² mg/cm² mg/cm² mg/cm² mg/cm² cm³	1.20 16.0 0.0 0.0 0.0 0.0 0.0 0.0	max. 3.00 - 5.0 to + 25.0 max. +/- 0.2 max. +/- 0.2 max. +/- 0.2 max. +/- 0.2 max. +/- 0.4 max. 50.0	FED-STD-791- 5308
- HLPS dynamic coking @ 375℃ - 20 h	mg	0.6	-	SAE-ARP5996

<sup>\*</sup> MIL-PRF-23699 F Class STD, SAE AS5780 Class SPC

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